



# Ironstone Mortars

Caring for your older building

## Installation Guide

Ironstone Superfine Finishing Plaster  
On Ironstone Basecoat Plaster

MADE IN PARTNERSHIP WITH HEIDELBERG  
MATERIALS SOCIETY



Heidelberg  
Materials

# Ironstone Superfine Finishing Plaster

## On Ironstone Basecoat Plaster

Ironstone Superfine Finishing plaster is a smooth ready mixed interior finish coat as part of an appropriate plaster system. Ironstone Superfine Finishing Plaster is made using 100% Heidelberg Materials Socli high performance NHL 2 and fine kiln dried sand with conservation-appropriate additives. Creating a high-performance plaster that withstands high-traffic areas.

The Ironstone Superfine Finishing plaster features the feel of modern plaster with extended working time, excellent workability and enhanced plasticity.

**Coverage** - After mixing, a 25kg bag will produce approximately 18 litres of plaster. A single 25kg bag will cover 8-10m<sup>2</sup> at 2mm thickness onto a flat wall.

**Preperation** - Ensure the surface is clean and free of dust and debris. Wet the basecoat, however you don't want to be laying onto water sitting on the surface as this will act as a slip layer.

**Add Water** - A 25kg bag of mortar will require 7.5 to 8.5 litres of clean water. Always avoid making the mix too wet, as this can promote shrinkage issues. First add around 80-90% of the water followed by the Ironstone Superfine Finishing Plaster and mix until the water is fully distributed, then add additional water to the desired consistency. Mix for 5 minutes.

**Quenching** - Lime mortars benefit from being left for 15 mins to fatten after mixing and can be reworked for up to 14 hours.

**Application** - Apply the first pass at a thickness of 1mm, let this pull in and stiffen before going over with a second pass at 1mm. The overall target thickness should be 2mm, and a maximum of 3mm. Finish by floating plus optional sponging.

**Colour** - This product is entirely natural. The Ironstone Superfine Finishing Plaster is made with a light cream silica sand and crushed limestone, his gives a nearly pure white finish when trowelled or an off-white when sponged.

**Curing** - After application the render should be kept damp to promote the cure by mist spraying, and protected from direct sunlight / drying winds.

**Temperature** - Do not use in temperatures below 5°C or above 30°C



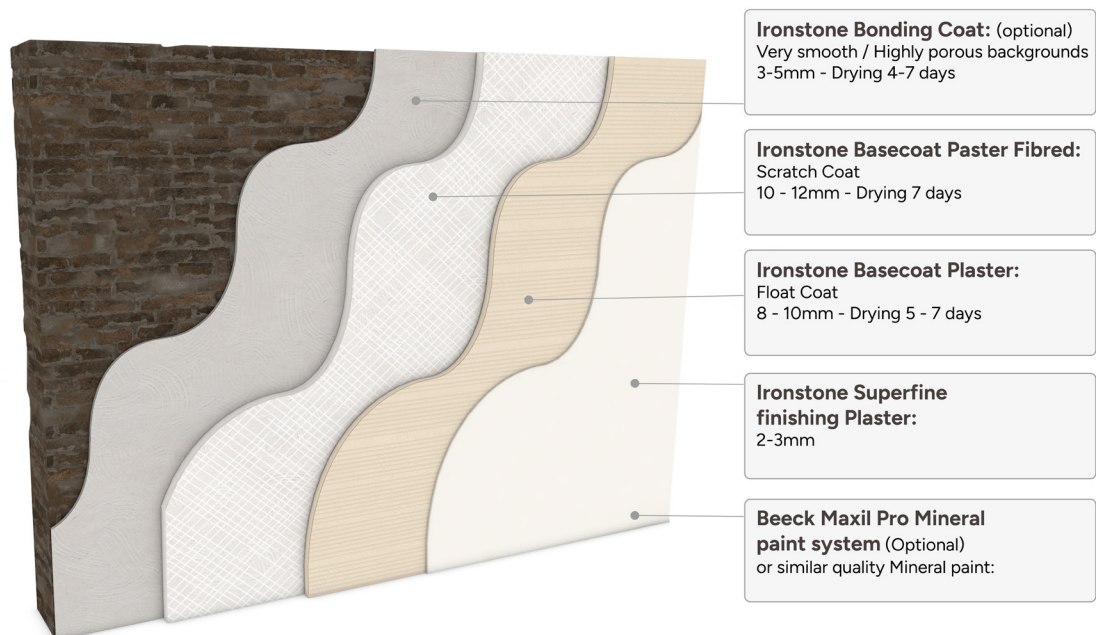
## Equipment required -

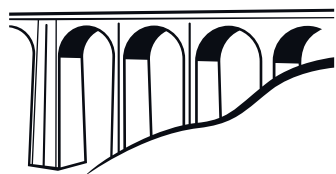
- Large Hawk
- Float
- Sponge Float
- Hessian Roll

## Masonry Walls plastered with Ironstone Mortar provide:

- Improved breathability
- Protection of masonry from frost and damp damage
- Long term durability
- Reduced susceptibility to sulphate attack
- Naturally flexibility reducing the chance of cracking
- Suitable for use on listed and heritage buildings
- Environmentally friendly - Lime mortars actively absorb CO2 from the atmosphere.

### INTERNAL - Application to Stone / Brick substrate





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Manufactured in the UK in partnership with Heidelberg Materials Socli. Ironstone products are CE marked and manufactured under an ISO9001:2015 accredited Factory Production Control System



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